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## MAGNETIC TAPE CARTRIDGE

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1 Claim. (Cl. 242—55.19)

This invention relates to magnetic tape cartridges, and more particularly to novel cartridge construction and configuration for endless tape that is self-contained, sturdy and simple to use.

The cartridge of the present invention is effectively and directly handled for insertion-to-play, standby-hold or removal from the player unit. It is provided with a unique notch arrangement that coacts with a retention roller in the player. By using two successive notches, manual positioning of the cartridge determines its operational mode. This permits the use of a slotted opening in the player for the cartridge, and effects its playing directly, without the need for collateral levers or controls. Such player system is shown and described in the copending patent application, Combination Radio and Magnetic Cartridge Player, Ser. No. 392,212 filed Aug. 26, 1964, and assigned to the same assignee.

Finger grips are incorporated at the rear section of the cartridge hereof for its operational handling. A recessed region is provided at the back end of the cartridge to protect a contained card or label denoting the title or contents of the tape recordings therein. Further a ramp is made integral with the cartridge forward end to permit the retention roller of the player to ride up the cartridge side to the hold-notches. A novel wafer plate is placed over the magnetic tape reel to stabilize its endless pathways. The pinch roller is mounted within the cartridge on a composite wire spring that biases the roller for play, and latches the reel during the non-play mode.

These and further features, advantages and objects of this invention will become more apparent from the following description of an exemplary embodiment thereof, illustrated in the drawings, in which:

FIG. 1 is a perspective illustration of the exemplary cartridge of the present invention.

FIG. 2 is a plan view of the cartridge, partly broken-away, and in coaction with the player retention roller.

FIG. 3 is an elevational view of the cartridge, as seen from the left side of FIG. 1, opposite the notched side.

FIG. 4 is an elevational view of the notched side of the cartridge.

FIG. 5 is an enlarged partial view of a rear corner of the lower cartridge section.

FIG. 6 is a cross-sectional view through the rear section of the cartridge, taken along the line 6—6 of FIG. 1.

FIG. 7 is an elevational view of the forward end of the cartridge.

FIG. 8 is a plan view of the cartridge interior, with the cover removed.

FIG. 9 is an elevational view of the composite spring used in the invention cartridge.

The magnetic tape cartridge 15 is basically constructed of rugged molded components and relatively inexpensive for mass marketing. Cartridge 15 is designed as an essentially self-contained unit, with a reel of tape 20 in endless array therein. In use, the cartridge is manually positioned in the player, to effect direct play without auxiliary manipulation. The player system and unit therefor is shown in the aforementioned patent application. The forward end 16 of the cartridge 15 is inserted into the slotted region of the player chassis.

The pinch roller 17 is rotatably mounted on a wire spring 18, and biased outwardly for engagement with drive capstan 19, with the tape loop portion 21 therebetween. The forward end 16 abuts a fixed stop 22 to

set the cartridge 15 in the play position. Besides engagement with the capstan, the tape loop 21 is pressed against the face of the magnetic pick-up head 23. The tape 21 is moved past head 23 at a predetermined uniform velocity, for reproduction of the recordings on the tracks on the tape. A semi-circular forward cut-out 24 permits the capstan 19 to somewhat enter the cartridge end 16 and coact with the container roller 17. A spring-pressed pad 25 stably holds tape 21 against the head 23.

The cartridge region within the player contains a side guide 26 opposite the one, indicated by dotted line 27, that contains a retention roller 28. The forward cartridge end 16 has its corner, on the notched side 31, inclined in the form of a ramp 30. The roller 28 is biased inwardly towards the cartridge 15 by leaf spring 29. The ramp 30 engages the roller initially, as indicated schematically at 28', and thereupon moves it outwardly to the cartridge side 31. The ramp 30 permits the cartridge 15 to be moved forward, beyond the roller (28) position. When fully "seated" against the stop 22, the notch 32 in the side 31 of the cartridge is firmly engaged with the roller 28 (see FIG. 2).

The roller 28 latches the cartridge 15 in its play mode, pressing its side 33 against the side-guide 26 into stable physical relation. The notch 32 has a forward inclined portion against which the roller 28 presses in this play mode. The resultant force components include one that maintains the forward cartridge end 16 in this tape play position, firmly against stop 22, head 23, and capstan 19. A second notch 34 is a shallow indentation in side 31, forward of notch 32. Notch 34 engages retention roller 28 before notch 32 is reached upon cartridge insertion. Such intermediate position of the cartridge 15, held at its notch 34, is its "hold" mode in the player, as described in the aforesaid copending case.

Spring 29 exerts sufficient force on retention roller 28 to maintain the cartridge 15 firmly in play position, even over bumps when in mobile use. The ramp 30 facilitates cartridge insertion, as set forth. The cartridge is pulled-out of the player upon disengagement with the roller 28. The cartridge hereof is provided with built-in finger grip areas to aid and insure ready handling in its manual insertion and removal from the player. The grip areas are at the back region of the cartridge.

A top finger grip cavity 35 extends laterally across the upper rear region. Finger cavities 36, 37 are formed in cartridge sides 31 and 33 respectively, near the outer or rear section thereof. As this cartridge section remains exposed, even when inserted in its play mode, one can readily maneuver it into its respective removal, play or hold modes. The exemplary cartridge is 4.0" wide, 5.5" long and 7/8" thick. Its contained tape reel, with eight recorded tracks, driven at 3.75" per second provides two hours of two-track stereophonic music playing. The cartridge 15 is readily handled with one hand, for direct control, even while driving an automobile. Its use and control is as simple as operating the radio in the automobile.

The cartridge 15 incorporates two parallel longitudinal ridges 40, 41 on its cover, near its sides. The base is grooved at 42, 43 with parallel portions that are arranged to overlap corresponding ridges 40, 41 of another cartridge upon which it is stacked. This prevents their side slippage when stacked. The cover has a slight depression in the region 44 between ridges 40, 41 into which a card or label is pasted that contains a list of the recordings therein. A title label 45 is attached to a recessed panel 46 across the back 47 of the cartridge 15. The panel 46 is integral with the base of the cartridge. The external face of the panel 46 is inclined to better show up the label 45. The visible yet interior position of the label affords it protection from handling.

The cover and base of the cartridge are molded of